

# Impacts of V/III ratio on the performance of GaAs p-n solar cells by ultrafast MOVPE

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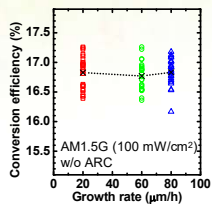
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## RESEARCH BACKGROUND

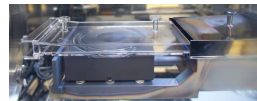
- From our latest report on high speed grown GaAs<sup>1-2)</sup>
- GaAs SCs have *no degradation* when growth rate was increased.
- Growth rate of **80  $\mu\text{m/h}$**  with **high V/III ratio** of 40



### In this study

- Investigate effects of V/III ratio on quality of GaAs grown at 90  $\mu\text{m/h}$
- Compromised point between material cost ( $\text{AsH}_3$ ) and cell efficiency

## METHOD



- Taiyo Nippon Sanso, HR3335
- Customized gas flow channel to enhance growth rate



- Growth conditions:**
- Total gas flow: 10 SLM
- Reactor pressure: 6 kPa
- Reactor temperature: 680°C
- Growth rate: 90  $\mu\text{m/h}$  with various V/III ratios
- n-GaAs substrate 2° off toward <110>

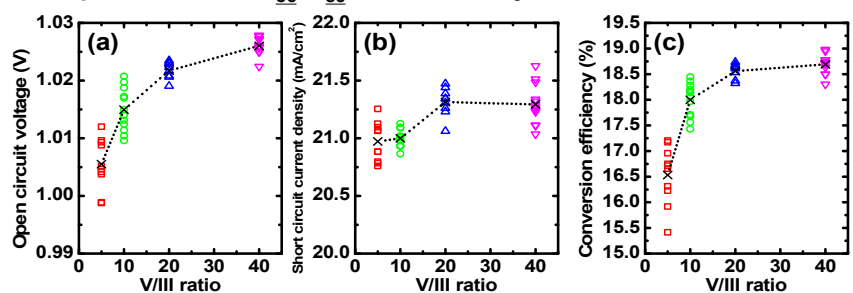
## RESULTS AND DISCUSSION

### Investigated PV structure

p-GaAs contact	$1\text{E}19\text{ cm}^{-3}$	0.05 $\mu\text{m}$
p-InGaP window	$3\text{E}18\text{ cm}^{-3}$	0.025 $\mu\text{m}$
p-GaAs emitter	$2\text{E}18\text{ cm}^{-3}$	0.2 $\mu\text{m}$
n-GaAs base	$4\text{E}17\text{ cm}^{-3}$	2 $\mu\text{m}$
n-AlGaAs BSF	$3\text{E}18\text{ cm}^{-3}$	0.05 $\mu\text{m}$
n-GaAs substrate	$1\text{E}18\text{ cm}^{-3}$	

Layer	GR. ( $\mu\text{m/h}$ )	V/III	$T_g$ (°C)
Contact	5	20	600
Window	1.9	100	600
Emitter	20	20	680
Base	90	5/10/20/40	680
BSF	5	40	680
Buffer	5	20	680

### Dependences of $V_{oc}$ , $J_{sc}$ and efficiency on V/III ratio of n-GaAs base



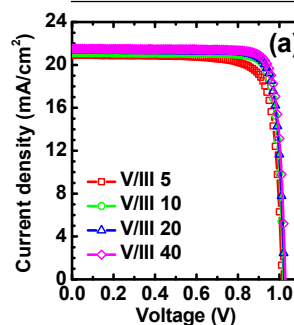
- $V_{oc}$ ,  $J_{sc}$  and efficiency **decreased** with a lower V/III ratio.
- Defects and traps are responsible for these degradations.
- Average efficiency **decreased** from 18.69 to 18.56, 18.00 and 16.53% with lowering V/III ratio from 40 to 20, 10 and 5, respectively.

- GaAs p-n solar cells with AlGaAs BSF layer

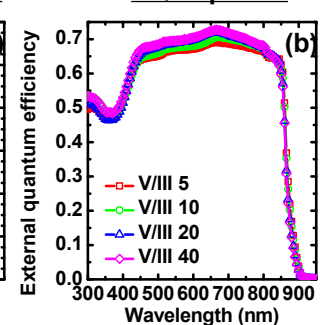
- Vary V/III ratio of 90  $\mu\text{m/h}$  n-GaAs base layer
- Doping in n-GaAs compensated with background p-type doping

- Decrease in  $J_{sc}$  with lowering of V/III ratio caused by **EQE degradation** at wavelength corresponding to active range in n-GaAs base layer
- High background carbon<sup>3</sup> and compensation doping might induce defects and traps demoting photo-carrier extraction efficiency.

### I-V characteristics



### EQE spectra



## CONCLUSIONS

- Investigate a compromise between material cost ( $\text{AsH}_3$ ) and solar cell efficiency
- GaAs p-n solar cells with n-GaAs grown with various V/III
  - Degrade in both  $V_{oc}$  and  $J_{sc}$**  by lowering V/III caused by defects in n-GaAs base layer
- With current reactor design and growth conditions
  - For 90  $\mu\text{m/h}$  GaAs, a **V/III ratio of 20** is recommended for good GaAs cell efficiency.

## REFERENCES

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- H. Sodabanlu, A. Ubukata, K. Watanabe, T. Sugaya, Y. Nakano and M. Sugiyama, IEEE J. Photovolt. **8**, 887, 2018.
- C. R. Abernathy and W. S. Hobson, J. Mater. Sci. Mater. Electron., **7**, 1, 1996.

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