

# Developing highly transparent colored reflectors for building-integrated photovoltaics (BIPV)

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## Introduction



1. BIPV combines photovoltaics and buildings.
2. Colors of conventional PV modules are dark. Therefore: aesthetic appearance with favorable colors is essential for BIPV applications



Swedish Research Institute<sup>[4]</sup> Port of Singapore<sup>[4]</sup>

Purpose: Fabrication of colored glasses & high  $\eta$  colored PV modules  
Method: Dielectric multilayers + Texturing glass sheet + Encapsulation with cells.

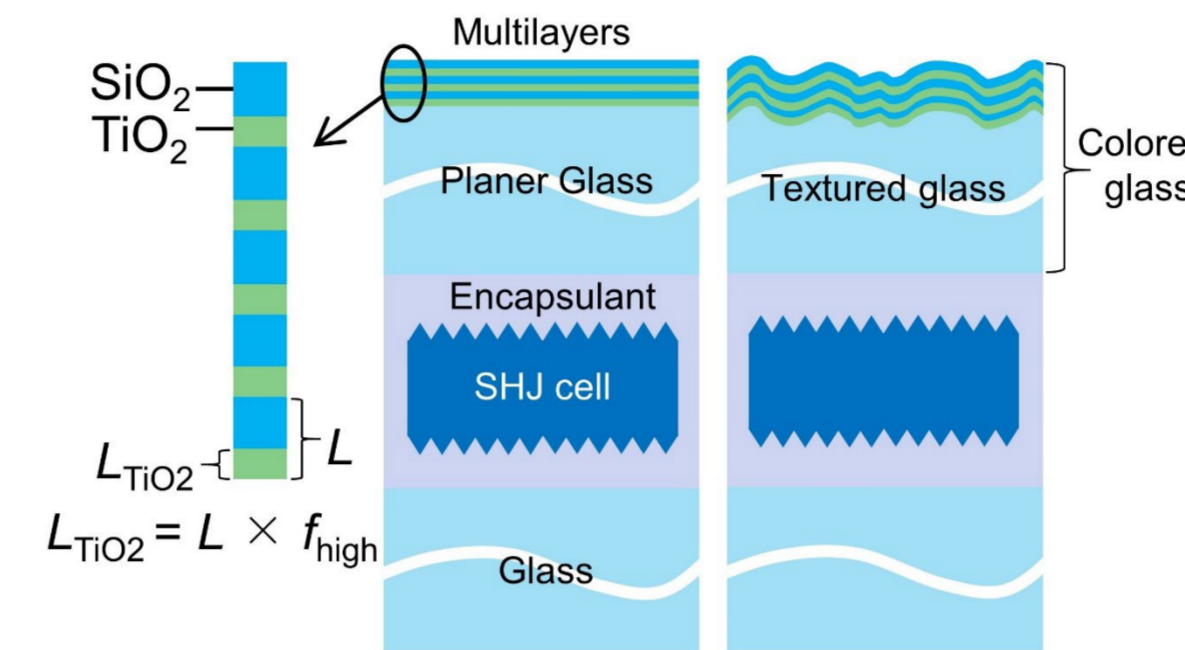
Covering colored glasses is one of the applicable methods to achieve colored PV modules

- Chemical pigments<sup>[5]</sup>:  
NG: degradation  
Sensitive to UV,  $T$ , and  $H$
- Structured colors<sup>[6]</sup>:  
NG: nonuniform colors  
Sensitive to angles

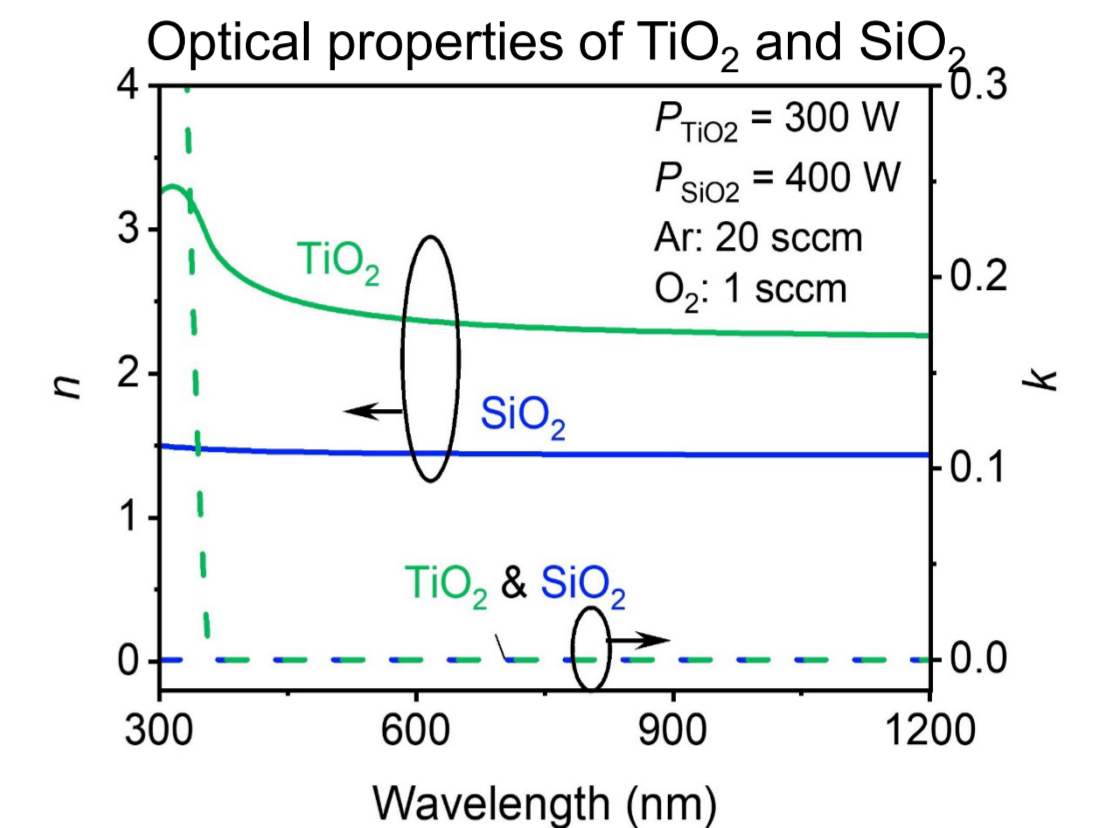
In this study, we focus on structured colored glass

## Experiment

- Optical simulation: RSoft (RCWA)
- Sample preparation
  - Planer and textured (sandblasted) glasses
  - Multilayers with  $\text{TiO}_2$  and  $\text{SiO}_2$  (RF sputtering)
  - Mini-modules with SHJ cells
- Characterization
  - Ellipsometry
  - UV/VIS spectrometer
  - Laser microscope
  - J-V



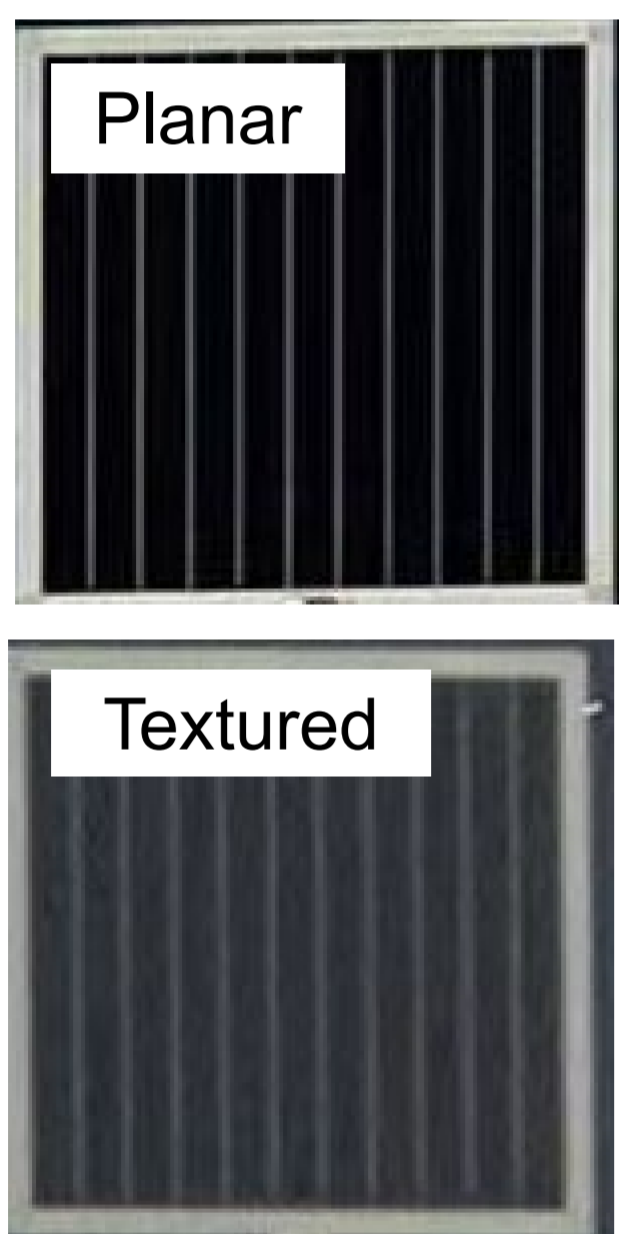
Multilayer parameters:  $f_{\text{high}}$  and  $L$



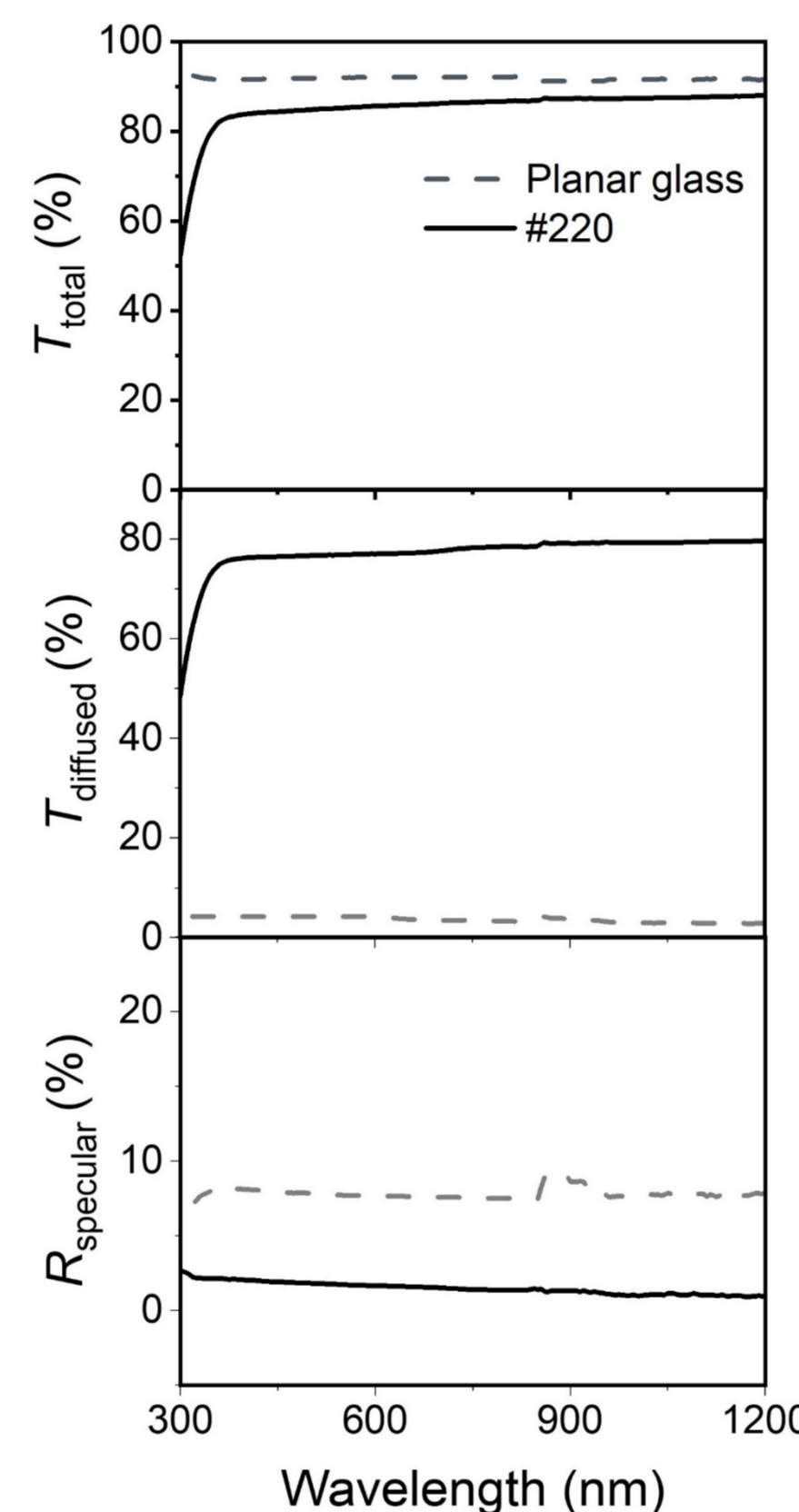
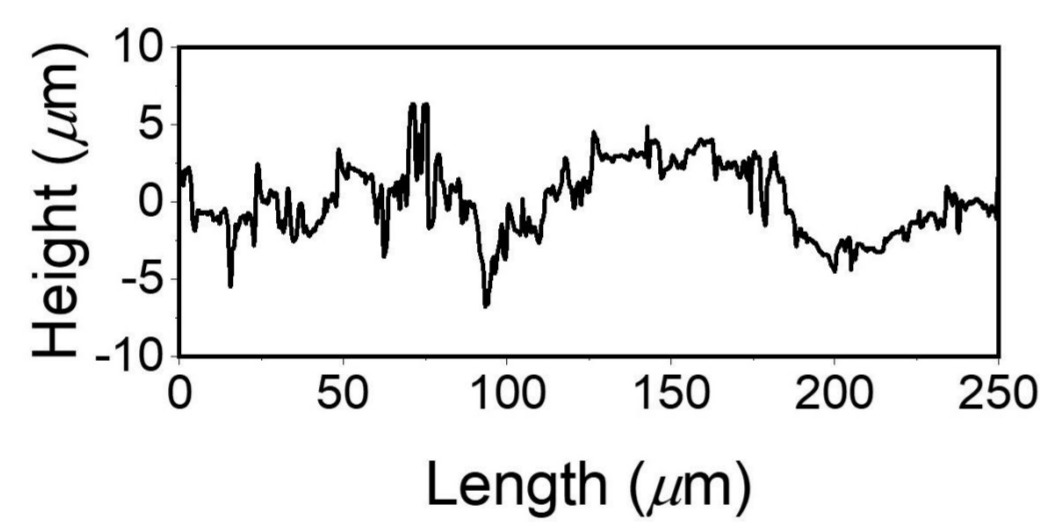
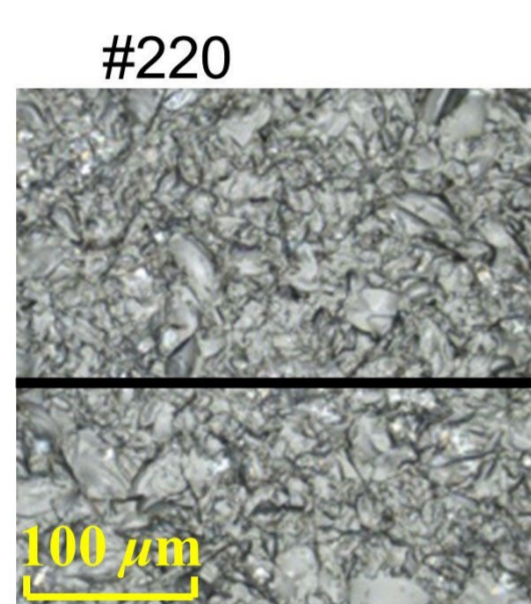
## Results and discussion I

- Comparison of planer/textured glasses
  - Textured glass sheets prepared by the sandblasting (#220) show rough surface, highly diffusive surface.

Appearance of mini-modules

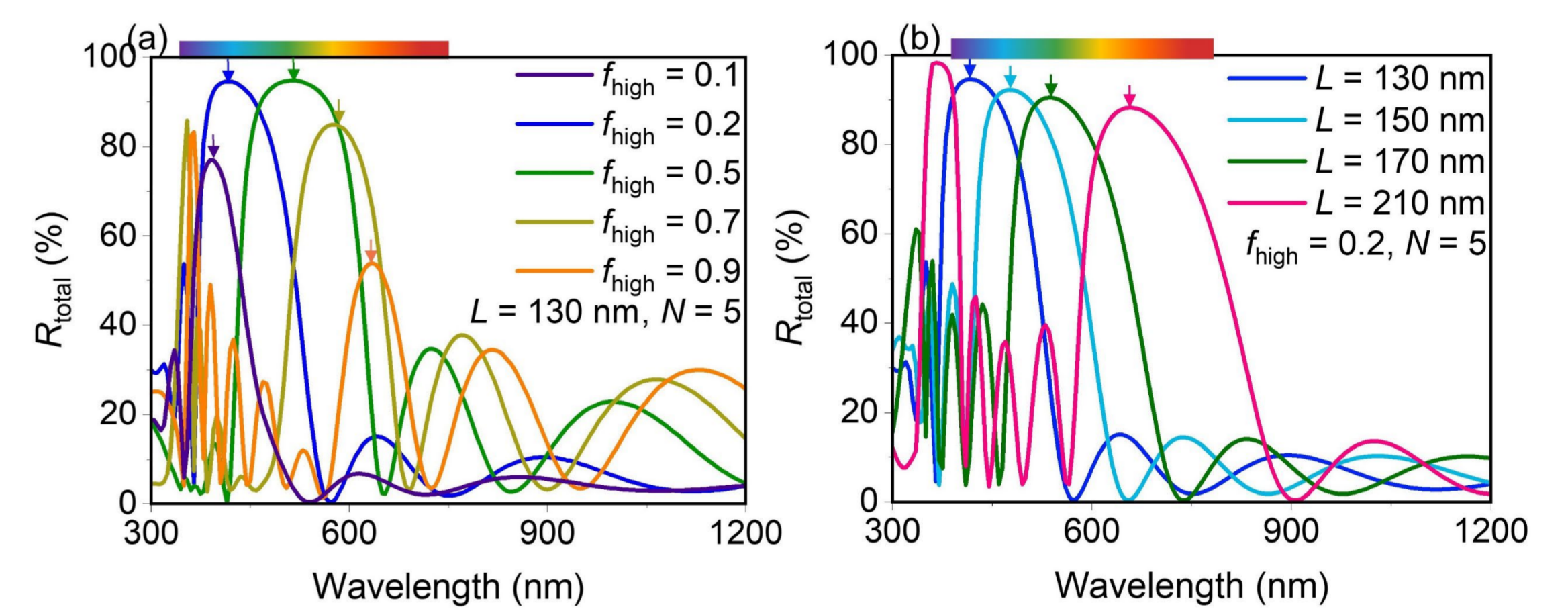


Morphology of textured glass



- Optical simulation results

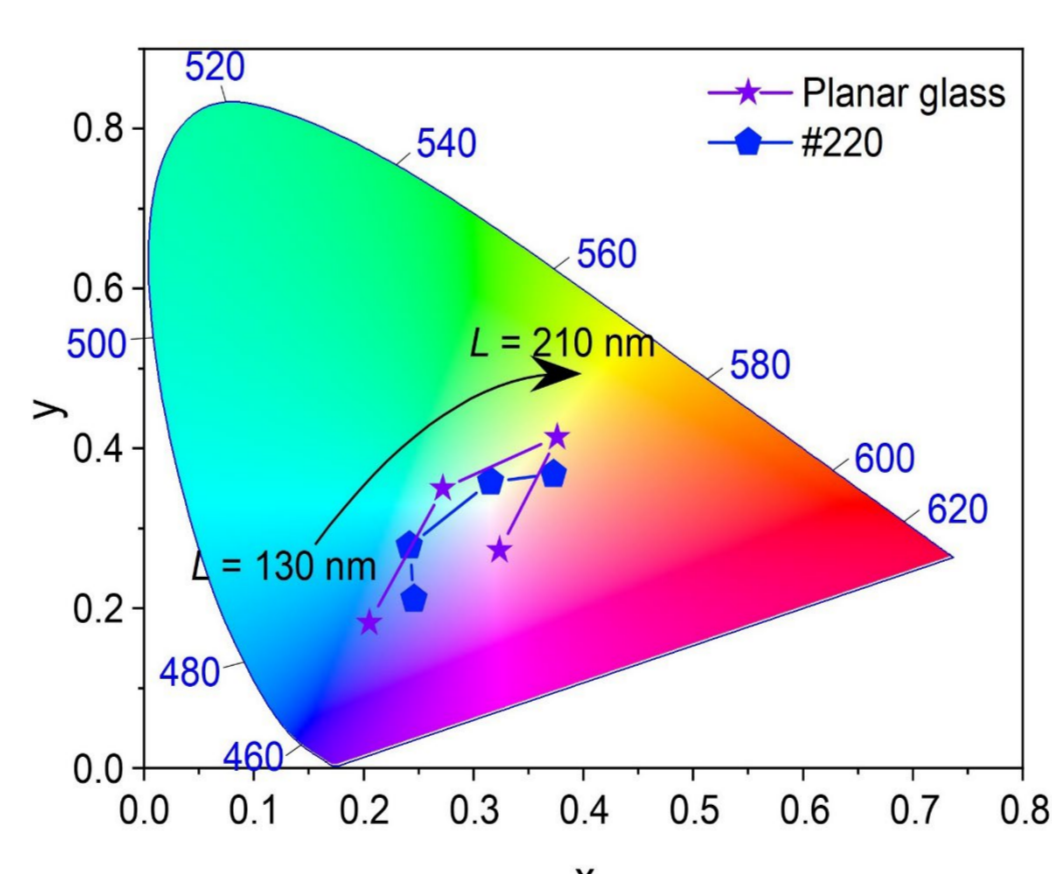
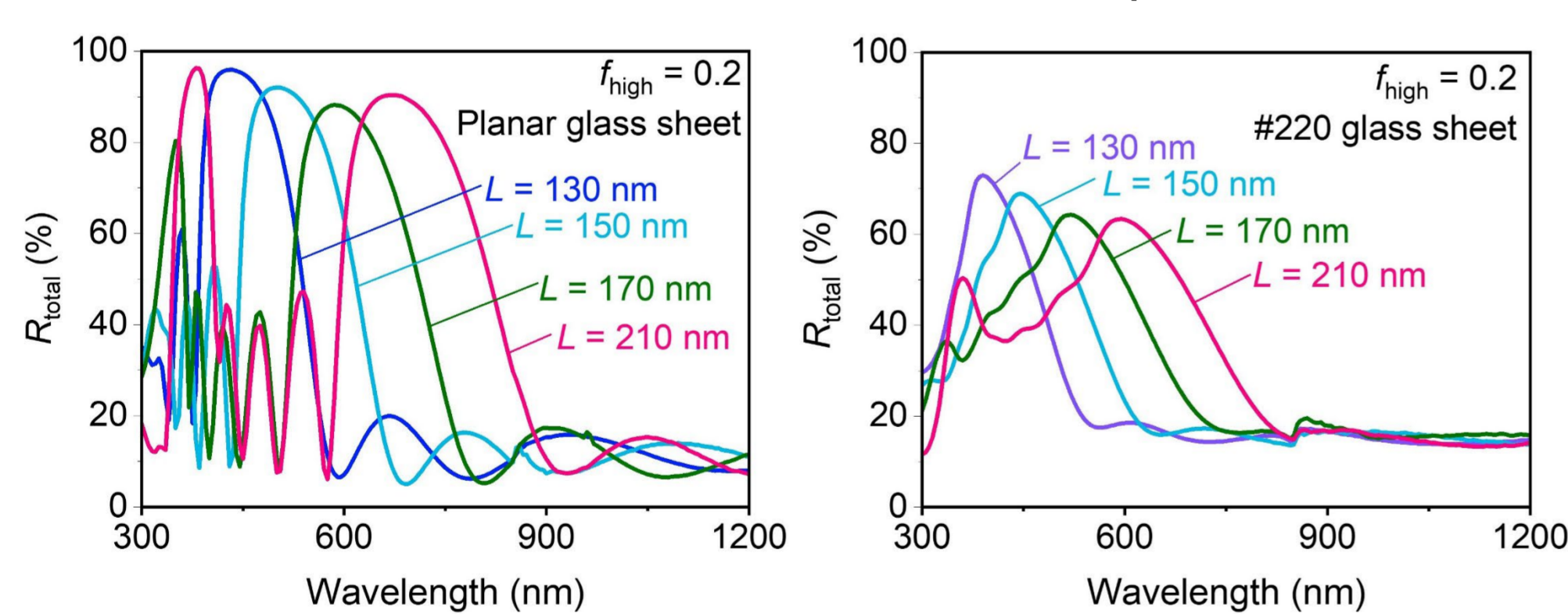
- $\text{TiO}_2/\text{SiO}_2$  Multilayers (MLs) on planer glass, 10 layers (fixed)



1. The width, the height and the position of the main  $R$  peak are strongly dependent on  $f_{\text{high}}$  and  $L$ , according to the interference principle
2. We choose  $f_{\text{high}} = 0.2$  to fulfill a distinguishable color and an acceptable optical loss.
3. The  $R$  peak is shifted to longer  $\lambda$  with increasing of  $L$ , indicating that color is widely controllable.

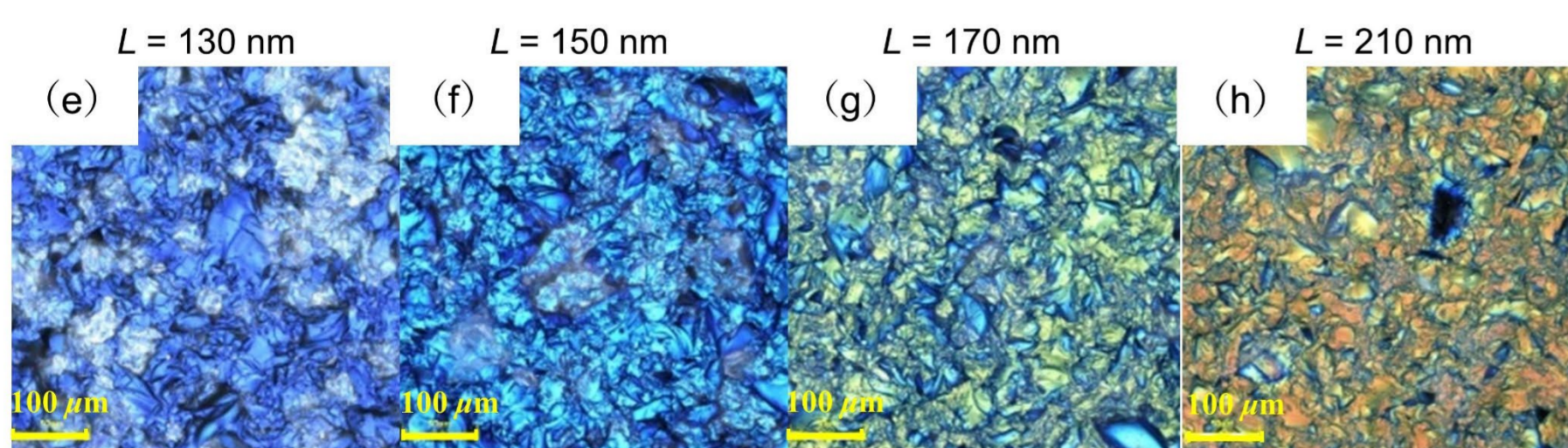
## Results and discussion II

- Fabrication and characterization of MLs on planar and textured (#220) glass sheets

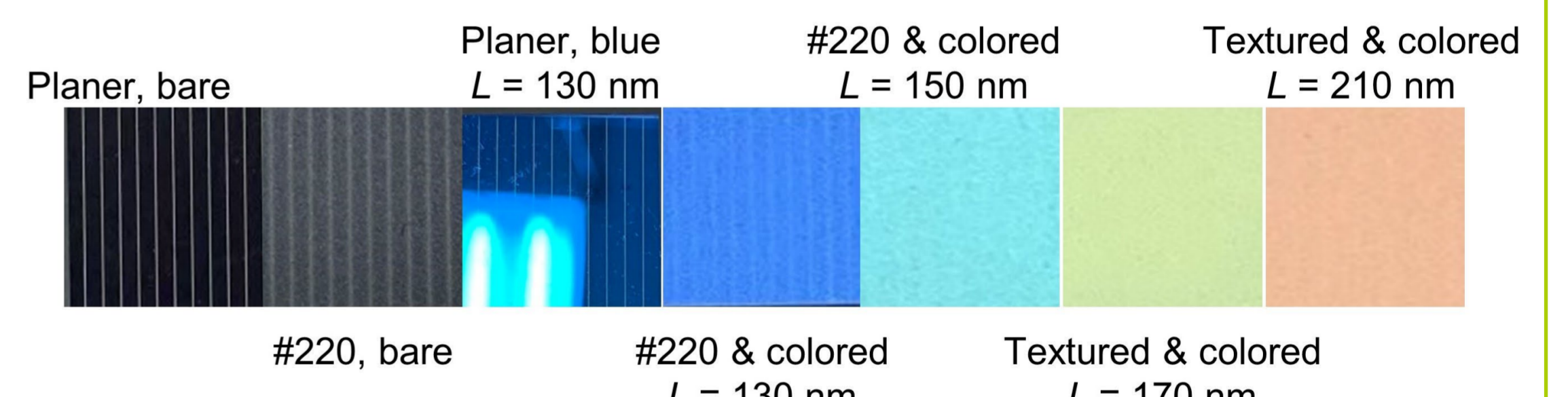


Planar and textured glasses with wide range of colors, from blue to red are achieved.

Next: Encapsulation with cells



- Colored minimodules



Glass type	MLs	$J_{\text{sc}}$ (mA/cm <sup>2</sup> )	$V_{\text{oc}}$ (V)	FF	$\eta$ (%)	$\Delta\eta$ (rel. %)
Planar	Bare	39.1	0.710	0.800	21.7	-0.0
	Blue ( $L = 130\text{nm}$ )	29.5	0.710	0.801	16.4	-24.6
Textured (#220)	Bare	35.8	0.713	0.801	20.6	-4.9
	Violet ( $L = 130\text{nm}$ )	32.5	0.712	0.804	18.1	-16.5
	Cyan ( $L = 150\text{nm}$ )	32.2	0.711	0.798	18.2	-16.3
	Green ( $L = 170\text{nm}$ )	29.7	0.710	0.803	17.2	-20.9
	Orange ( $L = 210\text{nm}$ )	27.5	0.711	0.802	15.5	-28.4

## Conclusion & Next plan

- Conclusion:

1. We investigated the possibility of color control in PV modules for BIPV applications by means of structural colors ( $\text{TiO}_2/\text{SiO}_2$  multilayers).
2. The hues of colored glasses are widely controllable by simply varying the layer parameters, even on textured glasses.
3. Colored textured glasses show more uniform appearance with anti-glare effect.
4. Colored modules with violet, cyan, green and orange with efficiencies from 15% to 18% were successfully developed.

- Next plan:

Overcoming the nonuniform colors due to different incident light angles.  
Reduction of optical loss by colored glasses using optimization of structure of MLs.

## References

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