

# Hitachi-AIST Cooperative Research on Circular Economy - Development of a Digital Solution for Realizing both Circular Economy and Carbon Neutrality



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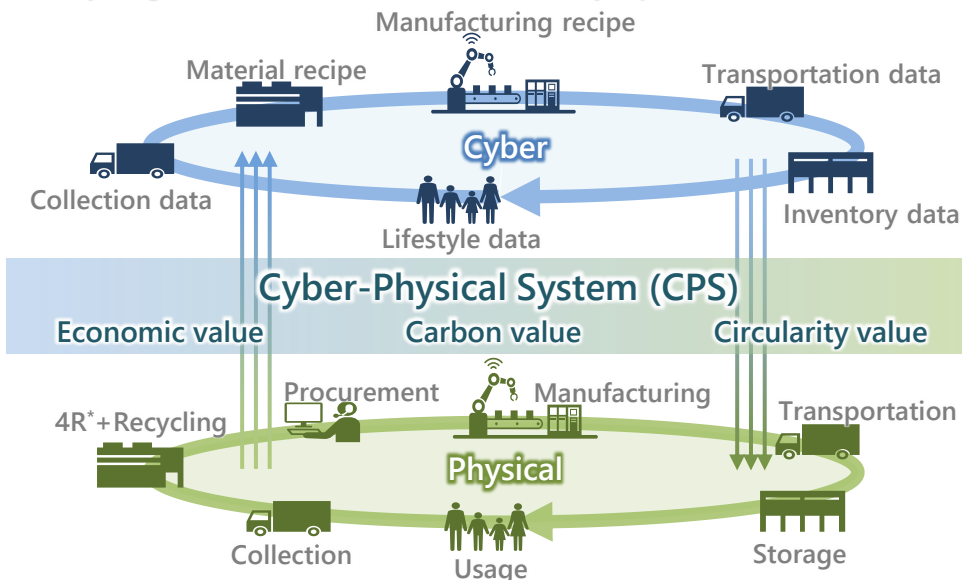
## Cyber-Physical System (CPS) for CE & CN

### Issues on realization of CE & CN

- Information sharing and profit sharing with other companies in a life cycle are required, because cooperative business with them is necessary [1][2].
- “Circularity,” “Carbon Neutrality” and “Economic Growth” should be required in every industries, simultaneously.

### Basic strategy

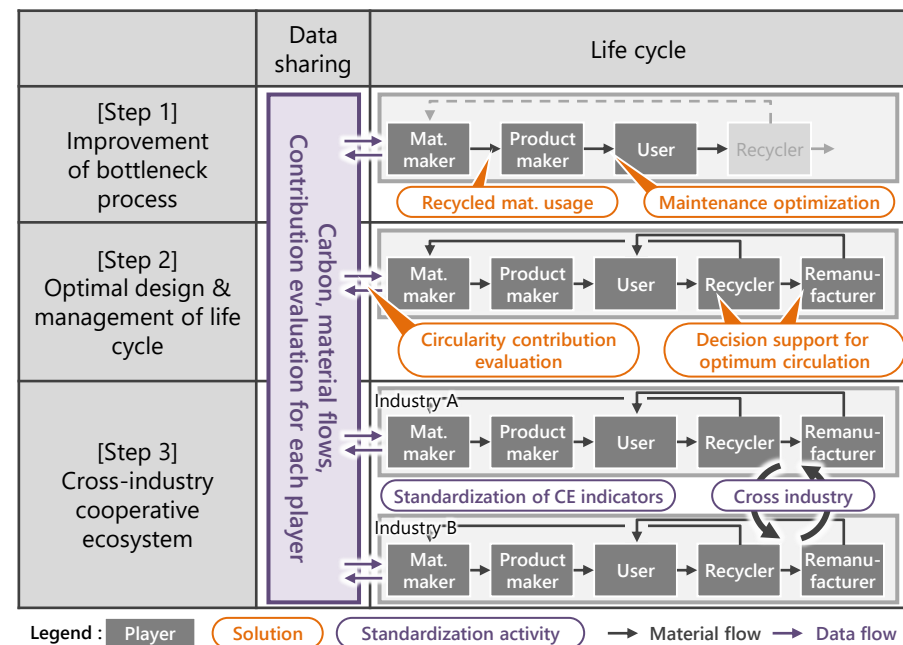
- Construct a CPS which visualizes and controls “Material,” “Carbon,” and “Money” flow based on actual data from the product life cycle.
- Optimize circulation flows of 4R(Reuse, Repair, Refurbish, Remanufacturing) + Recycling which are hard to be controlled by a product manufacturer.



## Roadmap of Digital Solutions

### Steps for realization of CE & CN in industry field

- Step 1:** Improvement of a bottleneck process to increase circularity in the existing product life cycle. **Efforts in each company**
- Step 2:** Optimal design and management of a product life cycle which increase economy, circularity, and carbon neutrality. **Target of this lab.**
- Step 3:** Cross-industry cooperative ecosystem for total optimization of society.



## Solution Ideas

### Challenges to realize CE & CN by digital solution

- Incentive design for partner companies in a product life cycle to help them engage CE & CN activities willingly.
- Design and selection of circulation ways in consideration with business circumstances to maximize both economic value and environmental value.

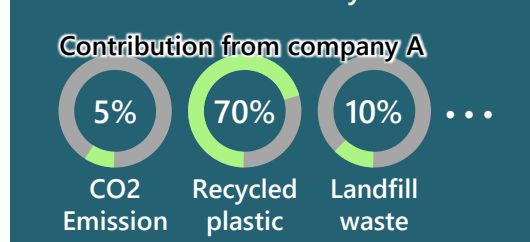
#### 1. Evaluation of circularity contribution

Quantify circularity contribution of each partner company for transparent profit sharing based on actual data.

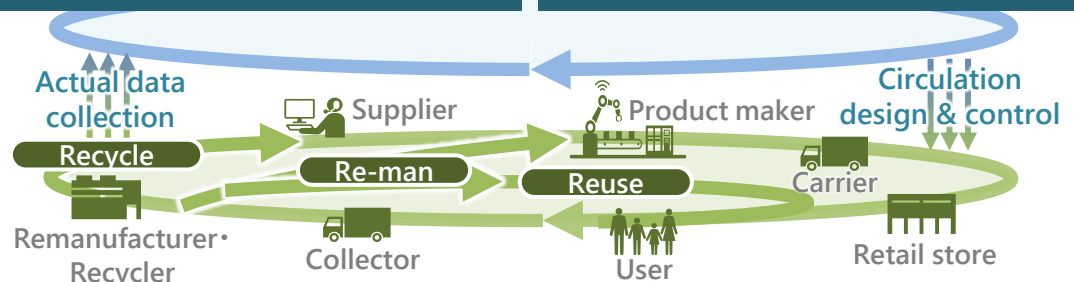
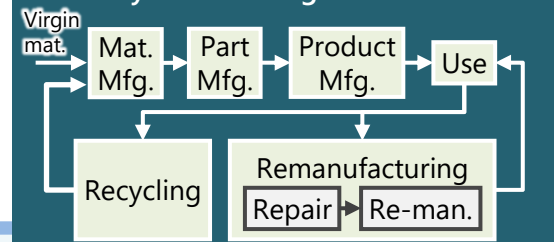
#### 2. Life cycle modeling & CPS simulation

Design an optimal circulation flow in each product life cycle, and tune up the circulation flow by monitoring an actual state based on a CPS simulation.

#### 1. Evaluation of circularity contribution



#### 2. Life cycle modeling & CPS simulation



## Conclusions and Outlook

- We propose the concept of CPS, a digital solutions that visualizes and controls the flow of material, carbon, and money, and optimizes the circulation flow of 4R + Recycling.
- Roadmap for digital solutions toward CE is proposed. We focus on optimal design and management of product life cycle.
- “Evaluation of circularity contribution” and “Life cycle modeling & CPS simulation” are proposed as solution ideas.

[REFERENCE]  
 1. Moritz JR, Moritz P (2022) Advancing the circular economy through information sharing: A systematic literature review, J Clean. Prod. 369: 133210  
 2. Catena-X Operating Model, [https://catena-x.net/fileadmin/\\_online\\_media/\\_CX\\_Operating\\_Modelv2.1\\_final.pdf](https://catena-x.net/fileadmin/_online_media/_CX_Operating_Modelv2.1_final.pdf) (2023 Oct.)